## Polaris Ranger XP 900/570 Full Size/Diesel REAR BUMPER

Part #: 101090 Hardware Kit: HK-001 (2X)

Contents:

1x 101091 Ranger Bumper 2x 101094 Bumper Hanger

*Hardware Kit (Total):* 

8x 5/16"-18 x 1" Hex Flange Bolt

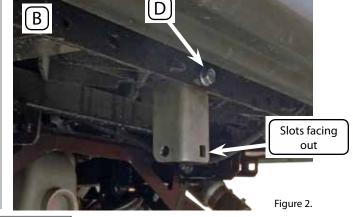
8x 5/16"-18 Nylock Nut

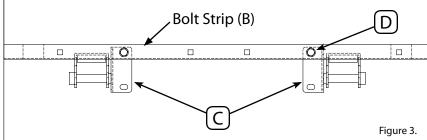
4x Bumper Tube Caps

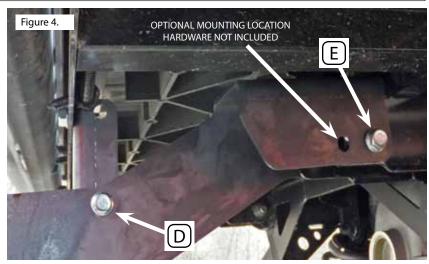
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## **Installation:**

- 1. Assemble tube caps (A) to bumper tubes as shown in Figure 1.
- 2. Locate the strip with square cutouts (B) shown in Figure 2 at the rear of the dump box
- 3. Position each of the Hanger Brackets (C) according to diagrams shown in <u>Figures 1&3</u>. Loosely bolt to rear of strip using 2x 5-16"-18 Hex Flange Bolts (D), and nuts as seen in <u>Figure 2</u>.
- 4. Position bumper over frame mounts as shown in Figure 4.







- 5. Hold the bumper in place and run 4x 5/16"-18 x 1" Hex Flange Bolts (D) through holes in bumper and frame as shown in Figure 4.
  - Loosely affix nuts. Bolt only through the holes farthest away from the tailgate, labeled (E) in Figure 4.
- 6. Rotate bumper assembly up and into alignment with Hanger Brackets previously installed as seen in Figure 1&4.
- 7. Bolt Bumper to Hanger Brackets using 2x 5/16"-18 Hex Flange Bolts, and nuts (D).
- 8. Evenly tighten all hardware..