

# Pioneer 700 / 700-4 Rear Tube Bumper

Bumper

PART # 101565

## Kit Components:

| Item # | Qty. | Description                            |
|--------|------|--|
| 1      | 1    | Bumper                                 |
| 2      | 1    | Bumper Bracket Driver Side             |
| 3      | 1    | Bumper Bracket Passenger Side          |
| 4      | 4    | Bumper Tube Cap                        |
| 5      | 1    | HK-348                                 |
| 5.1    | 2    | 5/16"-18 x .75 Hex Flange Bolt GR5     |
| 5.2    | 6    | 5/16"-18 x .75 Carriage Bolt GR5 Black |
| 5.3    | 8    | 5/16"-18 Nylock Hex Flange Nut GR5     |
| 5.4    | 2    | M6-1.00 x 25 Hex Bolt                  |
| 5.5    | 2    | M6 Lock Washer                         |

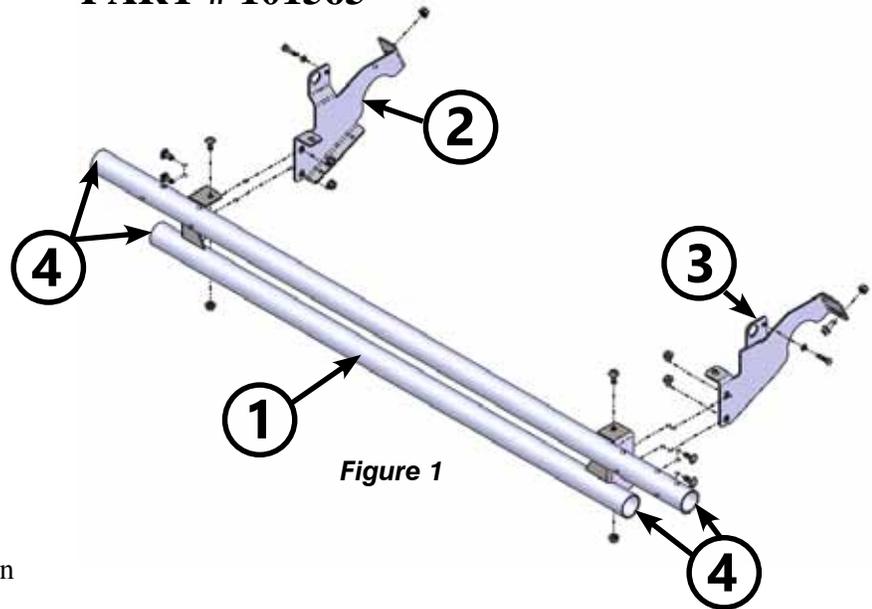


Figure 1

## Installation:

- Assemble tube caps (4) to bumper tubes as shown in **Figure 1**.
- If you have a Pioneer 700 (2-Seater)
  - Remove bed side by removing hardware (A) as shown in **Figure 2**. Unplug brake light. Repeat for both sides.
- If you have a Pioneer 700-4 (4-Seater)
  - Remove doors by removing hardware (B) shown in **Figure 3**. Repeat for both sides.
  - Remove hardware (C) and plastic panel shown in **Figure 4**. Repeat for both sides.
  - Remove hardware (D) shown in **Figure 4**. Do not remove box side completely. This will allow access for the next steps. Repeat for both sides.

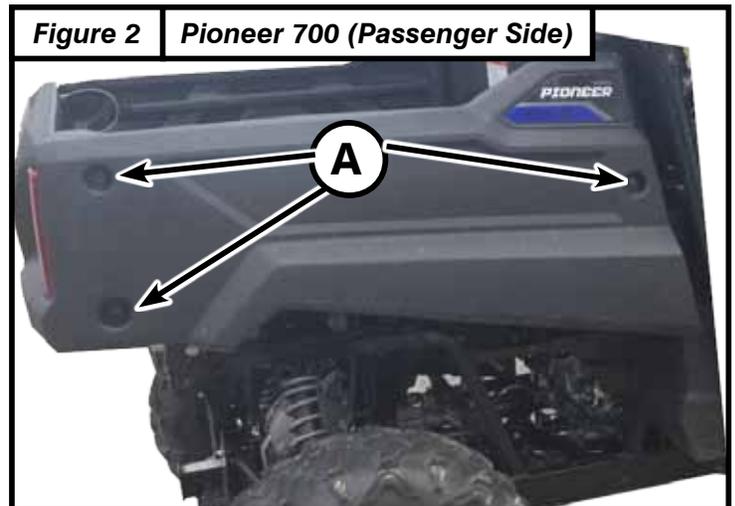


Figure 2 Pioneer 700 (Passenger Side)

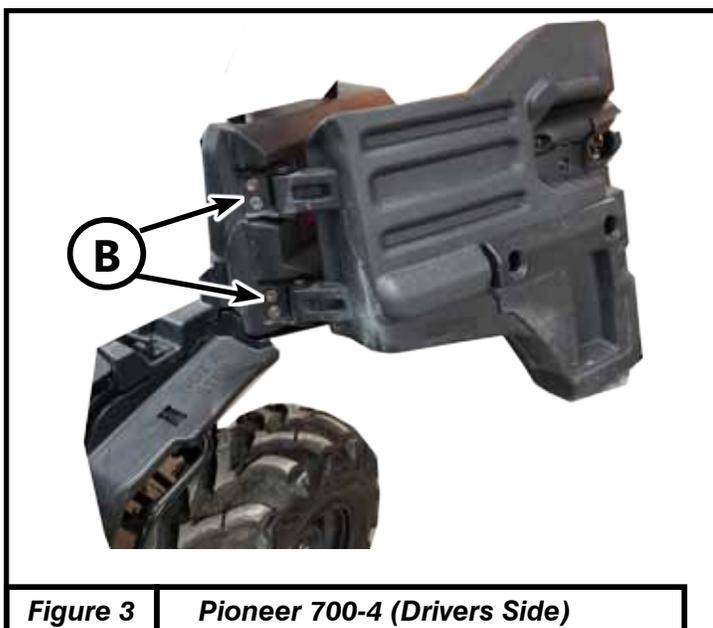


Figure 3 Pioneer 700-4 (Drivers Side)

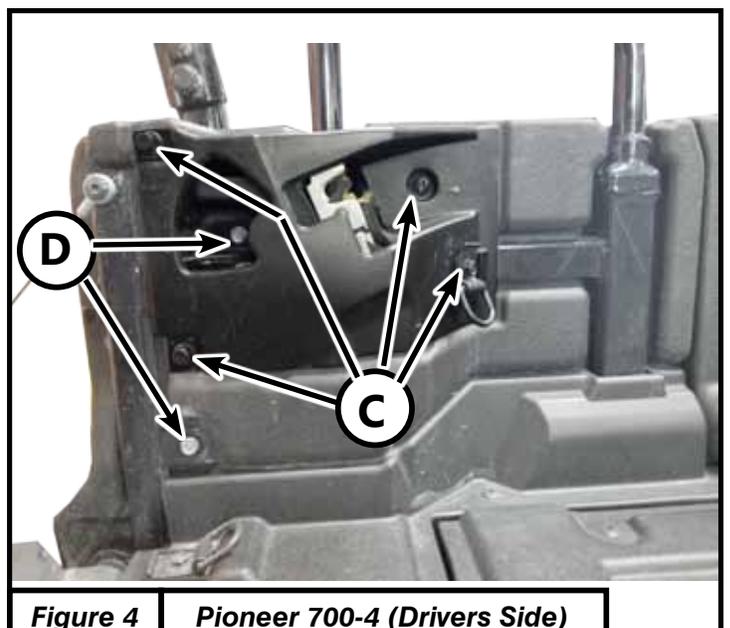
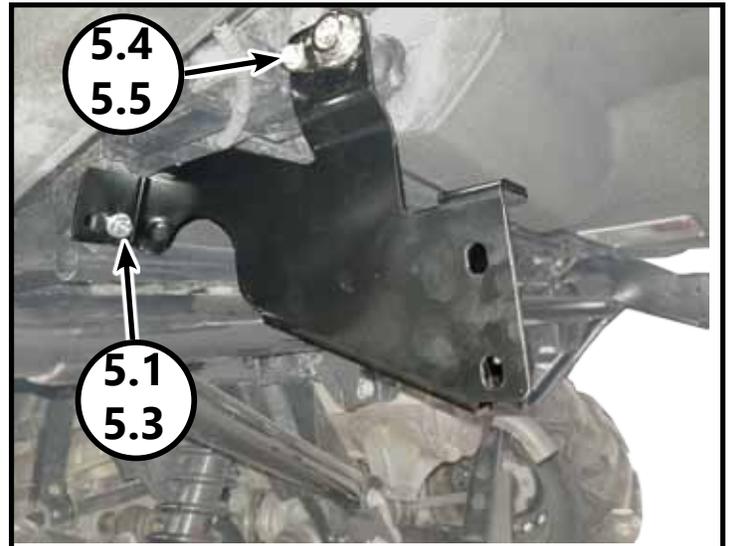
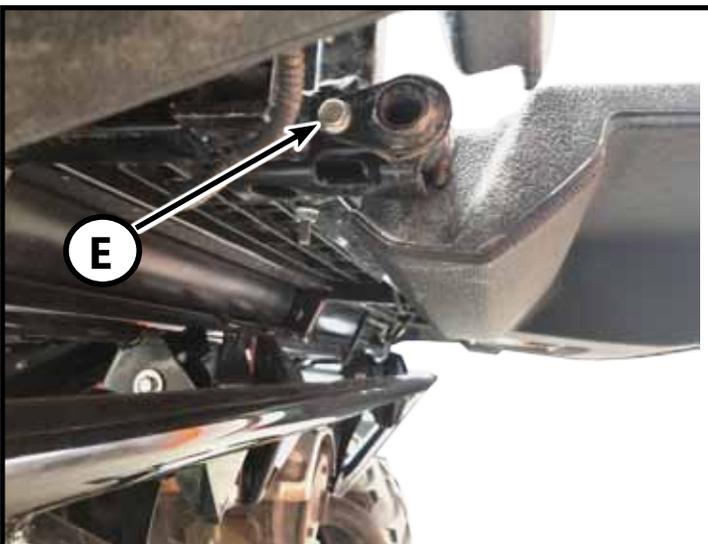


Figure 4 Pioneer 700-4 (Drivers Side)

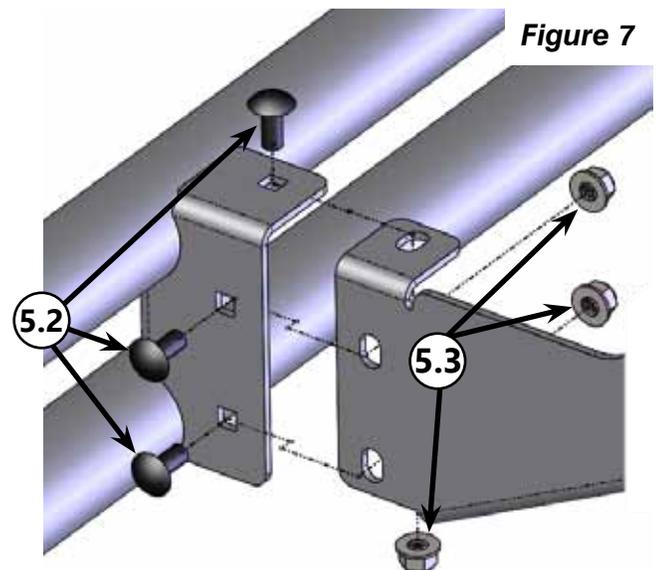
4. Once box side panels are removed or loose remove tailgate hinge hardware (E) shown in **Figure 5**
5. Remove hinge and insert through driver side bracket and reinstall tailgate hinge. Using M6 Bolt (5.4) and lock washer (5.5), loosely install bumper bracket as shown in **Figure 6**. *Note: M6 bolt will have an 8.8 marked on the head.*
6. Next use one 5/16" x .75 Hex Flange Bolt (5.1) and Hex Flange Nylock Nut (5.3) to attach bracket as shown in **Figure 6**. Repeat steps 5-6 for passenger side.
7. Bolt bumper (1) to bumper brackets (2&3) using six 5/16" x .75 Carriage Bolts BLK (5.2) and 5/16" Hex Flange Nylock Nuts (5.3) **Figure 7**.
8. Evenly tighten all hardware
9. In reverse order, reinstall all vehicle components removed for bumper installation. Tighten all hardware



**Figure 6** Pioneer 700/700-4 Side (Drivers Side)



**Figure 5** Pioneer 700/700-4 (Drivers Side)



**Figure 7**

