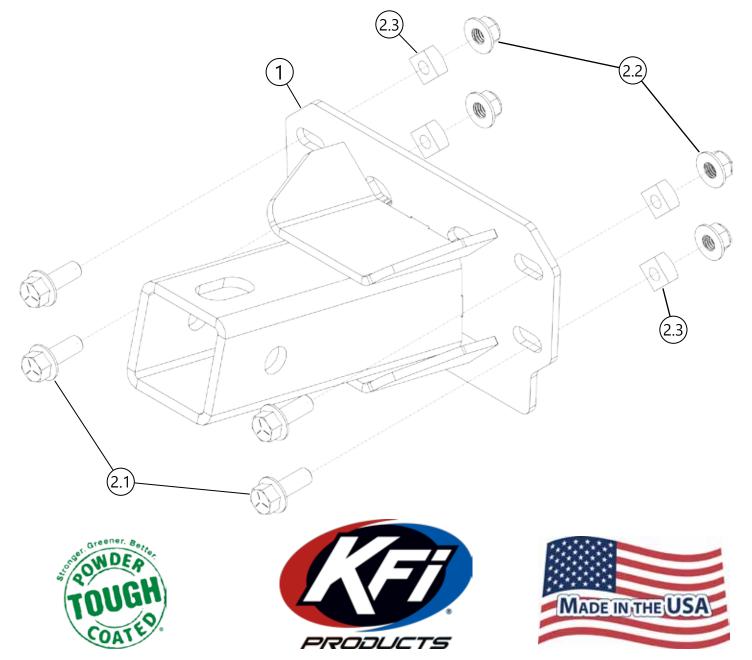
POLARIS RANGER 1000

Front Receiver

PART #101915

Kit Components:		
Item#	Qty.	Description
1	1	Front Receiver
2	1	Hardware Kit (HK-391)
2.1	4	3/8"-16 x 1.00 Hex Flange Bolt
2.2	4	3/8"-16 Hex Flange Nylock Nut
2.3	4	3/8"-16 Square Nut



INSTALLATION INSTRUCTIONS

Note: Make sure all hardware needed to complete this mount is in the package. Thoroughly read through and understand the instructions before installing.

- Remove the front bumper by removing bolts (A) found behind teh bumper as shown in Figures 1 & 2.
- 2. Using a 13/32" drill bit, drill the lower two holes (B) as shown in **Figure 3**.

Note: Some machines may require holes (B & C) to be drilled out larger using a 13/32" drill bit, to allow the 3/8" hardware to fit.

3. Set receiver in place and secure using bolts (2.1) and nuts (2.2) as shown in **Figure 4**.

Note: Some machines may require the square nuts (2.3) to be used due to a gusset on the back side of the frame.

- 4. Re-install front bumper using bolts (A) removed in step 1.
- 5. Tighten all hardware evenly.



