Yamaha Grizzly 550/660/700 & CF MOTO X SERIES

Plow Mount

PART # 105130 Hardware Kit # HK-121

Kit Components:

Qty.	Part Description
1	Plow Mount Plate
4	5/16-18 x 1-3/8" x 2" U-Bolt
8	5/16-18 Hex Flange Lock Nut
2	1/4-20 Hex Flange Lock Nut
2	1/4-20 x 1" Hex Cap Screw
2	1/4" Flat Washer, SAE
2	1/4" Lock Washer

INSTALLATION INSTRUCTIONS:

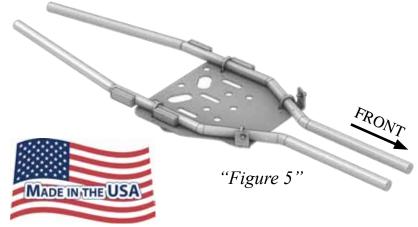
Remove 4 skid plate bolts (A) and 3 inner fender bolts
(B) from middle skid plate. Remove the middle skid
plate and only reinstall the 4 skid plate bolts that hold
front and rear skid plates on the machine. Shown in
Figure 2.

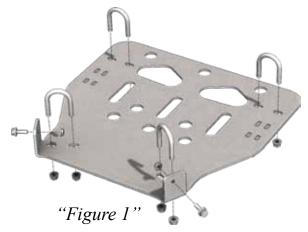
Note: On the CF Moto there is no inner fender bolts and there will be 2 zip ties in place of the bolts that will need to be removed.

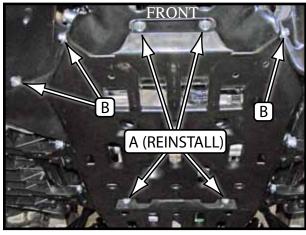
- 2. Place U-Bolts on the machine frame as shown in <u>Figures 1 & 3</u>. Install mount plate loosely to frame using the u-bolts and 5/16" flanged lock nuts.
- 3. Align the two angled tabs with front inner fender holes and loosely install 1/4" bolt, lock washer, washer, and flanged lock nut. Sown in Figure 4.

Note: Tabs will not be used on the 660 models or the CF Moto.

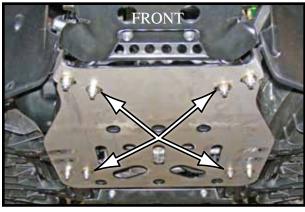
- 4. Adjust plate so oil plug lines up with hole and plate is centered on machine.
- 5. Tighten down all nuts and U-bolts evenly.
- 6. See ATV Plow Tube System instruction manual for tube attachment.



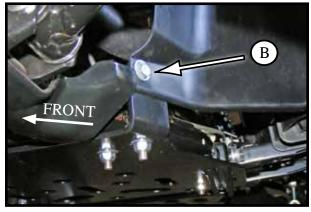




"Figure 2" Skid Plate Removal (Grizzly Shown)



"Figure 3" Mount Plate Install



"Figure 4" Tab/Fender Install

©2012 Copyright Kappers Fabricating, Inc. All rights reserved