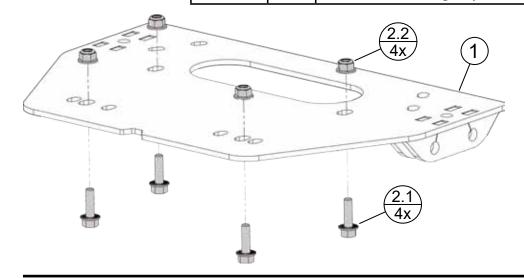
### ARCTIC CAT ALTERRA 500/600/700 PLOW MOUNT

#### Plow Mount PART #106410

Kit Components:		
Item#	Qty.	Description
1	1	Plow Mount
2	1	Hardware Kit (HK-001)
2.1	4	5/16"-18 X 1" Hex Flange Bolt
2.2	4	5/16"-18 Hex Flange Nylock Nut
3	1	Hardware Kit (HK-018)
3.1	4	5/16"-18 X 1.25" X 1.75" X .75" UBOLT
3.2	8	5/16"-18 Hex Flange Nylock Nut

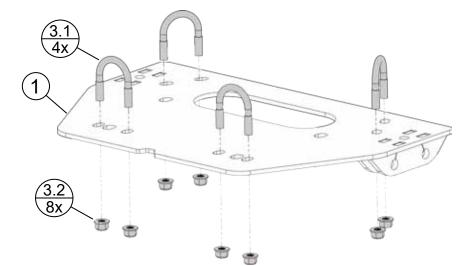


500 / 700 INSTALLATION

SEE PAGE 2.

## 600 INSTALLATION

SEE PAGE 3.









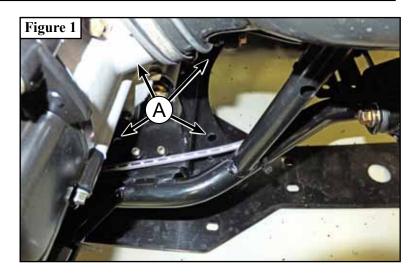
# 500 / 700 INSTALLATION INSTRUCTIONS

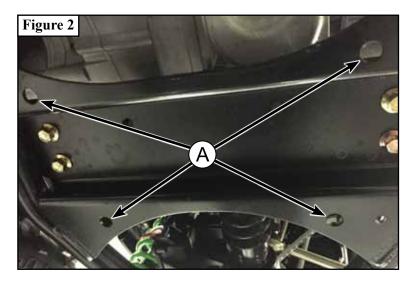
**Note:** Make sure all hardware needed to complete this mount is in the package. Thoroughly read through and understand the instructions before installing.

- 1. Locate holes (A) in the frame and mark their location on the skid plate by making a mark in the center of the hole from the top side of the frame. Shown in *Figures 1 and 2*.
- 2. Remove the the front of the skid plate until the marks are visible, then drill (4x) 1/2" holes through the plastic skid plate.
- 3. Reinstall the skid plate, then align plow mount (Item 1) to the drilled holes.

Note: The drilled holes should now align with holes in the frame (A).

- 4. Insert the (4x) bolts (Item 2.1) up through the plow mount, then through holes (A). Install the (4x) flange nuts (Item 2.2) on the top side of the frame. See *Exploded View and Figures 2 and 3*.
- 5. Tighten all hardware evenly.
- 6. See ATV Plow Tube System instruction manual for tube attachment.







#### 600 INSTALLATION INSTRUCTIONS

**Note:** Make sure all hardware needed to complete this mount is in the package. Thoroughly read through and understand the instructions before installing.

- 1. Measure 2 5/8" inches back from oval cut out in the bottom of the skid plate and make a mark. Hold plow mount (Item 1) up to the bottom of the machine. Align front of plow mount to the 2 5/8" line while also centering it from side to side. Using the plow mount as a template, mark holes (B) onto the skid plate. Shown in *Figure 4*.
- 2. Using a 1/2" drill bit, drill the (4x) marked holes **(B)**.

Note: When drilling, be careful for the brake line located behind the skid plate. See **Figures 5 and 6.** 

- 3. Install the (4x) U Bolts (Item 3.1) around the frame and down through the holes that were just drilled. See *Figure 6*.
- 4. Install plow mount by aligning the holes on mount to the U bolts coming through the skid plate. Install (8x) flange nuts (Item 3.2) onto the U Bolts.
- 5. Tighten all hardware evenly.
- 6. See ATV Plow Tube System instruction manual for tube attachment.

