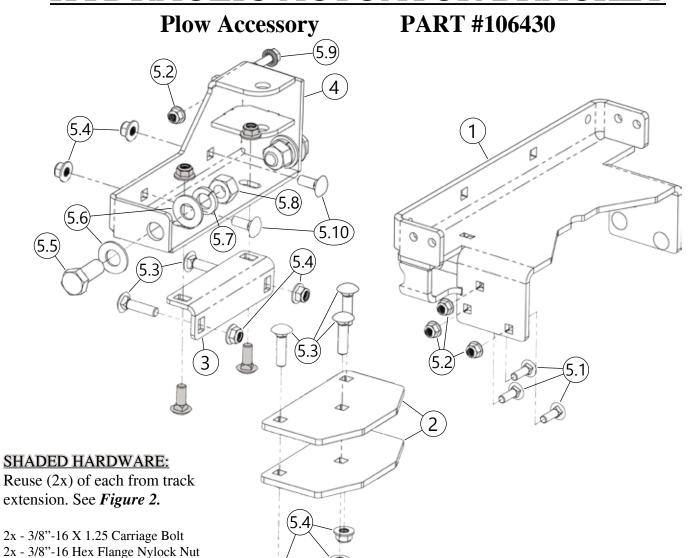
## TRACK EXTENSION HYDRAULIC ACTUATOR BRACKET



Item	P/N	Qty	Description
1	105901	1	Actuator Cradle Bracket
2	106039	2	Actuator Safety Stop
3	106433	1	Actuator Track Extension Gusset
4	106431	1	Actuator Track Extension Bracket
5	HK-370	1	Hardware Kit
5.1		6	5/16"-18 X 1.00 Carriage Bolt
5.2		7	5/16"-18 Hex Flange Nylock Nut
5.3		5	3/8"-16 X 1.50 Carriage Bolt

	Item	P/N	Qty	Description
	5.4		7	3/8"-16 Hex Flange Nylock Nut
	5.5		2	5/8"-11 X 1.50 Hex Bolt
Г	5.6		4	5/8" Flat Washer
Г	5.7		2	5/8" Lock Washer
Г	5.8		2	5/8"-11 Hex Nut
	5.9		1	5/16"-18 X 1.00 Hex Flange Bolt
	5.10		2	3/8"-16 X 1.00 Carriage Bolt







## **INSTALLATION INSTRUCTIONS**

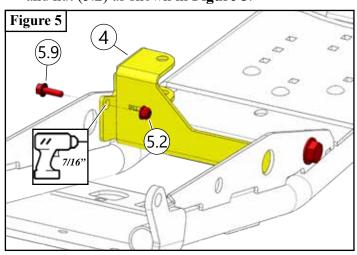
**Note:** Make sure all hardware needed to complete this mount is in the package. Thoroughly read through and understand the instructions before installing.

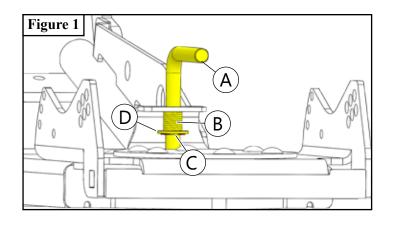
**Note:** UTV plow track extension must be installed in the forward most position prior to the installation of this kit.

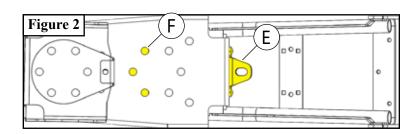
- 1. Pull up on lift latch handle (A) compressing spring (B) and remove the E-retaining clip (C) located under washer (D) as shown in **Figure 1**. Items (A,B,C, and D) can be discarded as they will not be reused.
- 2. Remove plow springs if installed.
- 3. Remove (3x) hardware (F) from track extension. Two of each nut and bolt will be used in Step 5. Remove Lift Hook Bracket (E) if installed as shown in **Figure 2** and set aside for use in Step 14.
- 4. Hold Track Extension Bracket (4) in place and loosely secure both sides of bracket using bolts (5.5), flat washers (5.6), lock washers (5.7), and nuts (5.8) as shown in **Figure 3**.
- 5. Install Extension Gusset (3) using bolts (5.3), nuts (5.4), and hardware (F) as shown in **Figure 4**.

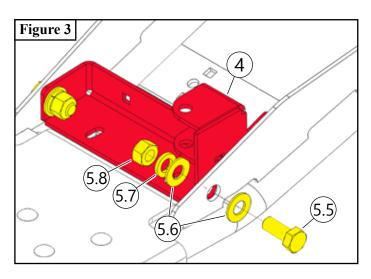
**Note:** Tighten hardware from steps 4 & 5 before starting step 6.

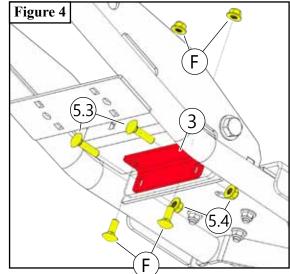
- 6. Using Track Extension Bracket (4) as a template, drill through the gusset of the push tubes using a 7/16" (.4375") drill bit as shown in **Figure 5**.
- 7. Secure Track Extension Bracket (4) using bolt (5.9) and nut (5.2) as shown in **Figure 5**.











- 8. Set Actuator Safety Stops (2) in place lining up holes in Actuator Safety Stops with holes where bolts (F) were removed from Step 3 as shown in **Figure 6**.
- 9. Secure Actuator Safety Stops using bolts (5.3) and nuts (5.4) as shown in **Figure 6**.
- 10. Set Actuator Cradle Bracket (1) in place and secure using bolts (5.1) and nuts (5.2) as shown in **Figure 7**.
- 11. Set actuator into Track Extension Bracket (4) and install using hardware supplied with actuator. See *ACTUATOR HARDWARE* and *WARNING*. Loosely (allowing play) secure bolt (A.1), six washers (A.2), and nut (A.3). See **Figure 8**.
- 12. Set front of actuator into Cradle Bracket (1) like shown in **Figure 9**. Loosely (allowing play) secure front of actuator using bolt (A.1), six washers (A.2), and nut (A.3).

**Note:** Periodically apply lubricant to actuator attachment points from steps 11 & 12.

- 13. Relocate plow springs from cradle to Actuator Cradle Bracket (1) as shown in **Figure 10**.
- 14. Reassemble Lift Hook Bracket (E) removed in Step 2 onto one of the desired locations shown in **Figure 10**, using bolts (5.10) and nuts (5.4). Bolts and nuts also shown in **EXP VIEW** on Page 1.

ACTUATOR HARDWARE				
Item	Qty	Description		
A.1	2	M14-2.00 X 80 Hex Bolt		
A.2	12	M14 FLAT WASHER		
A.3	2	M14 x 2.00 Hex Nut Nylock		

