

ARCTIC-CAT 350/366/425

Winch Mount

PART #100795

Kit Components:

Item #	Qty.	Description
1	1	Rear Mount
2	1	Front Mount
3	1	HK-046
3.1	2	3/8"-16 X 1.00 Hex Bolt GR5
3.2	2	M8-1.25 X 25 Hex Bolt Flange GR8.8
3.3	2	5/16"-18 X .75 Hex Bolt Flange GR5 Serrated
3.4	2	3/8" Flat Washer SAE
3.5	2	5/16" Flat Washer SAE
3.6	2	5/16" Lock Washer
3.7	2	3/8" Hex Nut Nylock
3.8	2	5/16-18 Hex Nut GR5

Note: Make sure all hardware needed to complete this mount is in the package. Thoroughly read through and understand the instructions before installing.

Installation Instructions

1. Remove the 4 bolts (A) and bumper cover shown in **Figure 2**.
2. Place Rear Bracket (1) between frame and bumper as shown in **Figure 3**. Use bolts (3.3), washers (3.5), lock washers (3.6), and nuts (3.8) as shown in **Figure 1 & 3**. Do Not Tighten.
3. Place the front mount (2) in front of the bumper as shown in **Figure 4**. Use bolts (3.2) to secure the mount.
4. Install Fairlead onto mounts (1 & 2) using bolts 3.1, washers (3.4), and nuts (3.7) as shown in **Figure 1**.
5. Tighten all hardware completely.
6. Mount the winch using the manual provided with the winch.
7. Reinstall bumper cover removed in step 1, using bolts (A) as shown in **Figure 2**.

