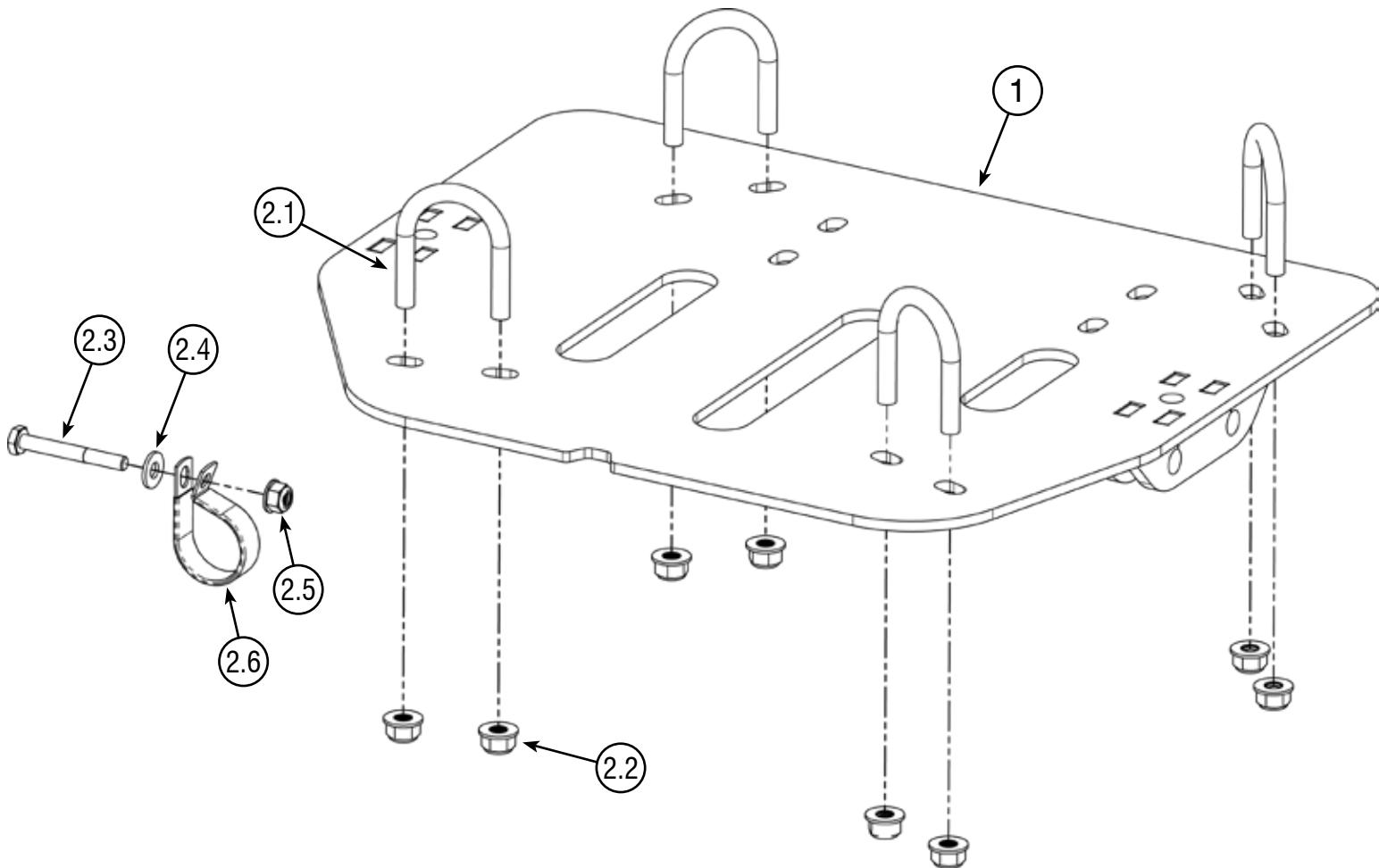


# SPORTSMAN XP/SCRAMBLER

PLOW MOUNT

PART #106665 Rev A



## Kit Components:

Item #	Qty.	Description	Item #	Qty.	Description
1	1	Plow Mount (106667)	2.3	1	1/4"-20 x 2" Hex Bolt
2	1	Hardware Kit (HK-113)	2.4	1	1/4" Flat Washer
2.1	4	U Bolt 5/16"-18 x 1" x 1-3/8" x 2" (P800269)	2.5	1	1/4"-20 Hex Nut Flange Nylock
2.2	8	5/16"-18 Hex Nut Flange Nylock	2.6	1	1 1/4" Vinyl-Coated Loop Clamp (P800270)



# INSTALLATION INSTRUCTIONS

## Notice

Torque bolts to ANSI Specs (or OEM specs if applicable), unless otherwise stated. After the first use and at the start of each season, check torque.

**Note:** Make sure all hardware needed to complete this mount is in the package. Thoroughly read through and understand the instructions before installing.

### Installation Instructions

1. Take out 4 skid plate bolts (A) and 2 inner fender plastic fasteners (A) from the middle skid plate. See **Figure 1**.
2. Attach the P-Clip (2.6) to the tube frame at location (B) as shown in **Figures 1, 2, and 3**. You'll need to trim the tab at (C) to fully install the P-Clip. Use bolt (2.3), washer (2.4), and nut (2.5) to secure it.
3. Place u-bolts (2.1) on machine frame as shown in **Figures 3 and 4**. There are two locations for the rear u-bolts depending on the model of machine. Use widest spacing possible when installing the u bolts.
4. Loosely attach the mount plate (1) to the frame using the u-bolts (2.1) and nuts (2.2). See **Figure 5**.
5. Center the mount plate on the machine. Tighten all nuts, ensuring the u-bolt ends are even.

